

A comparison of recent metaheuristic algorithms for crashworthiness optimisation of vehicle thin-walled tubes considering sheet metal forming effects

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International journal of vehicle design

2017; 73(1/2/3):179-188

ARTICLE IDENTIFIERS

DOI: 10.1504/IJVD.2017.10003410

PMID: unavailable

PMCID: not available

JOURNAL IDENTIFIERS

LCCN: not available

pISSN: 0143-3369

eISSN: 1741-5314

OCLC ID: not available

CONS ID: not available

US National Library of Medicine ID: not available

This article was identified from a query of the SafetyLit database.