

## **Allocation of tool-replacement decision-making responsibility in flexible manufacturing systems**

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International journal of industrial ergonomics

1990; 5(1):29-46

### **ARTICLE IDENTIFIERS**

DOI: unavailable

PMID: unavailable

PMCID: not available

### **JOURNAL IDENTIFIERS**

LCCN: not available

pISSN: 0169-8141

eISSN: not available

OCLC ID: not available

CONS ID: not available

US National Library of Medicine ID: 8703510

This article was identified from a query of the SafetyLit database.