## **Toyotism in Brazil: The Contrast between Discourse and Practice and the Consequences for Workers' Health**

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New solutions: a journal of environmental and occupational health policy

2010; 20(3):349-367

## **ARTICLE IDENTIFIERS**

DOI: 10.2190/NS.20.3.h

PMID: 20943477 PMCID: not available

## **JOURNAL IDENTIFIERS**

LCCN: 91640607 pISSN: 1048-2911 eISSN: 1541-3772 OCLC ID: 20909869 CONS ID: sn 90002936

US National Library of Medicine ID: 9100937

This article was identified from a query of the SafetyLit database.